

For the competent person

Installation and maintenance instructions



uniSTOR

VIH RW GB 500 BES

VIH RW GB 800 BES

GB, IE

Publisher/manufacture

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1 Safety

1.1 Action-related warnings

Classification of action-related warnings

The action-related warnings are classified in accordance with the severity of the possible danger using the following warning signs and signal words:

Warning symbols and signal words



Danger!

Imminent danger to life or risk of severe personal injury



Danger!

Risk of death from electric shock



Warning.

Risk of minor personal injury



Caution.

Risk of material or environmental damage

1.2 Risk caused by inadequate qualifications

The following work must only be carried out by competent persons who are sufficiently qualified to do so:

- Installation
- Disassembly
- Installation
- Start-up
- Maintenance
- Repair
- Decommissioning
- Observe all instructions that are included with the product.
- Proceed in accordance with the current state of technology.
- Observe all applicable directives, standards, laws and other regulations.

1.3 Intended use

There is a risk of injury or death to the user or others, or of damage to the product and other property in the event of improper use or use for which it is not intended.

The product is intended as a system component for hot water generation and storage for closed central heating installations.

Intended use includes the following:

- observance of accompanying operating, installation and servicing instructions for the product and any other system components
- installing and fitting the product in accordance with the product and system approval
- compliance with all inspection and maintenance conditions listed in the instructions.

Intended use also covers installation in accordance with the IP class.

Any other use that is not specified in these instructions, or use beyond that specified in this document shall be considered improper use. Any direct commercial or industrial use is also deemed to be improper.

Caution.

Improper use of any kind is prohibited.

1.4 General safety information

1.4.1 Risk of death due to lack of safety devices

The schematic drawings included in this document do not show all safety devices required for correct installation.

- Install the necessary safety devices in the system.
- Observe the applicable national and international laws, standards and guidelines.

1.4.2 Risk of death from electric shock

There is a risk of death from electric shock if you touch live components.

Before commencing work on the product:

- Disconnect the product from the power supply by switching off all power supplies at all poles (electrical partition with a con-





1 Safety

tact opening of at least 3 mm, e.g. fuse or line protection switch).

- ▶ Secure against being switched back on again.
- ▶ Check that there is no voltage.

1.4.3 Risk of being burned or scalded by hot components

- ▶ Only carry out work on these components once they have cooled down.

1.4.4 Risk of material damage caused by using an unsuitable tool

- ▶ Use the correct tool to tighten or loosen screw connections.

1.4.5 Risk of material damage caused by frost

- ▶ Do not install the product in rooms prone to frost.

1.4.6 Risk of injury during transport due to a high product weight

- ▶ Make sure that the product is transported by at least two people.

1.5 Regulations (directives, laws, standards)

- ▶ Observe the national regulations, standards, guidelines and laws.



2 Notes on the documentation

2.1 Observing other applicable documents

- You must observe all the operating and installation instructions included with the system components.

2.2 Storing documents

- Pass these instructions and all other applicable documents on to the system operator.

2.3 Applicability of the instructions

These instructions apply only to:

Product article number

VIH RW GB 500 BES	0010019228
VIH RW GB 800 BES	0010019229

2.4 Benchmark

Vaillant is a licensed member of the Benchmark Scheme.

Benchmark places responsibilities on both manufacturers and installers. The purpose is to ensure that customers are provided with the correct equipment for their needs, that it is installed, commissioned and serviced in accordance with the manufacturer's instructions by a competent person approved at the time by the Health and Safety Executive and that it meets the requirements of the appropriate Building Regulations. The Benchmark Checklist can be used to demonstrate compliance with Building Regulations and should be provided to the customer for future reference.

Installers are required to carry out installation, commissioning and servicing work in accordance with the Benchmark Code of Practice which is available from the Heating and Hotwater Industry Council who manage and promote the Scheme.

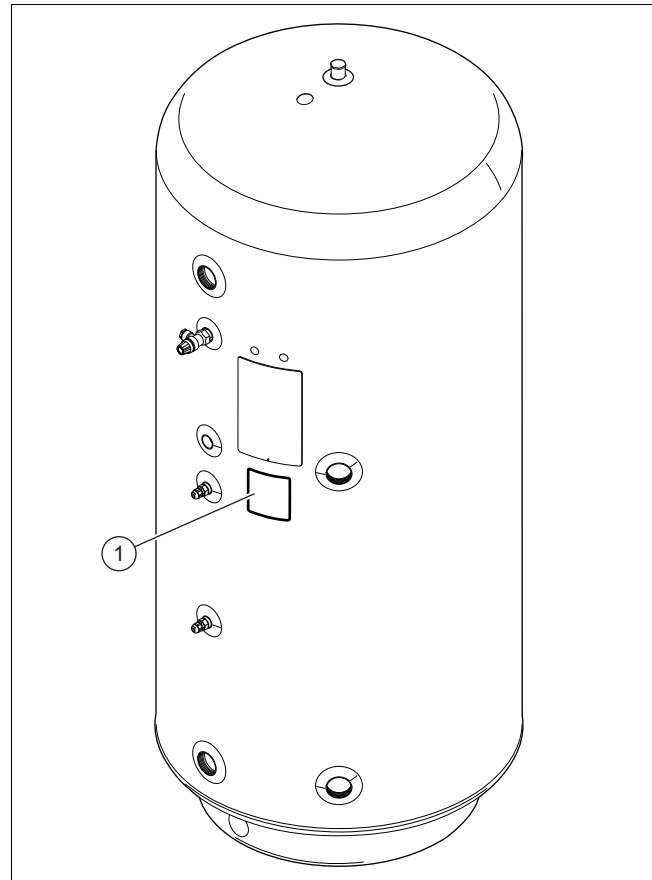
Benchmark is managed and promoted by the Heating and Hotwater Industry Council.



For more information visit www.centralheating.co.uk

3 Product description

3.1 Serial number



You can find the serial number on the identification plate (1), which is located on the cylinder below the electronics box.

3.2 Information on the identification plate

The identification plate is attached to the product at the factory.

The identification plate keeps record of the country in which the product is to be installed.

This product meets the requirements of standard EN 12897:2006.

3.3 CE label



The CE label shows that the products comply with the basic requirements of the applicable directives as stated on the identification plate.

The declaration of conformity can be viewed at the manufacturer's site.

4 Installation

3.4 Hot Water Association

Vaillant is a full member of the Hot Water Association and promotes the scheme in association with its cylinder range. Details are available on the web site www.vaillant.co.uk



4 Installation

4.1 Observing the requirements for the product's installation site



Caution.
Material damage due to frost

If the water in the system freezes, there is a risk of damage to the domestic hot water cylinder.

- ▶ Install the cylinder in a dry, permanently frost-free room.



Caution.
Material damage due to escaping water

In the event of damage, water may escape from the cylinder.

- ▶ Select the installation location so that, in the event of damage, large volumes of water can be drained safely (e.g. into a floor drain).



Caution.
Material damage due to high load

When filled, the cylinder may damage the ground on which it stands due to its weight.

- ▶ Take into consideration the weight of the filled cylinder and the weight-bearing capacity of the floor.
- ▶ If required, reinforce the installation area.

Select a sensible installation site and take into consideration the routing of the lines.

Install the cylinder as close as possible to the heat generator in order to minimise heat losses.

Set up the product in a suitable location in a room and, when doing so, pay attention to the following points:

- Plan the installation of the tundish .
- The installation surface must be even and have sufficient load-bearing capacity to support the operating weight of the product.
- The installation site must be frost-free.

- Install the product in such a way that the thermostat and immersion heater can be accessed easily.
- Leave sufficient space around the product for installing, maintaining and replacing the expansion vessel.

To prevent energy losses, the lines must be provided with thermal insulation that complies with the applicable thermal insulation regulations.

4.2 Transport



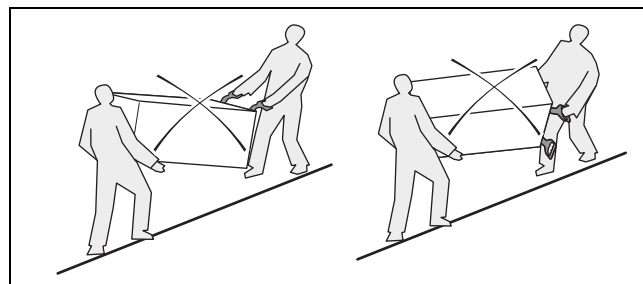
Caution.
Risk of material damage caused by incorrect transport.

The components must not be used to transport the cylinder. Otherwise there is a risk that the cylinder could malfunction.

- ▶ Do not use the cylinder's components to transport it.



Always transport the unit as illustrated above.

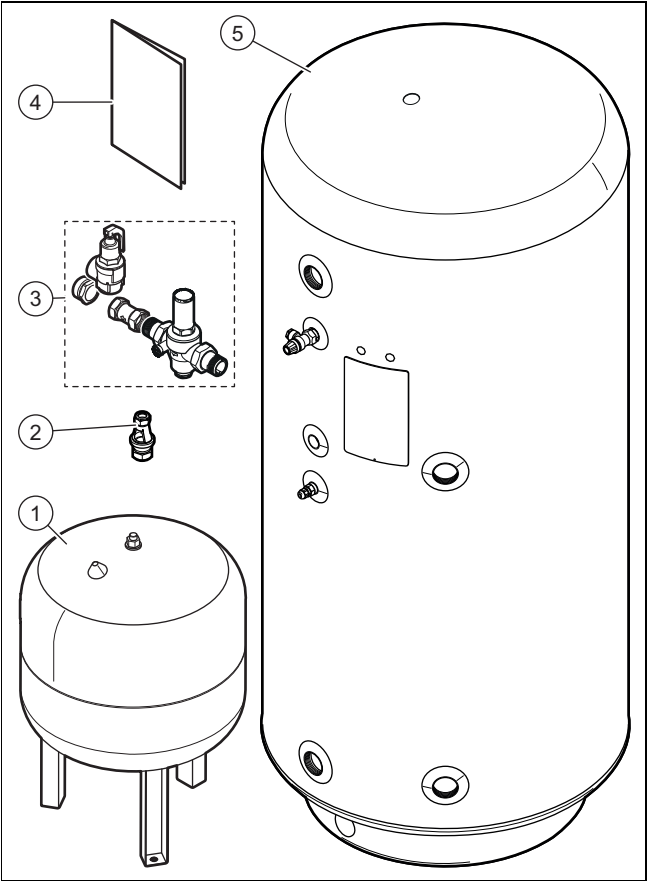


Never transport the unit while it is horizontal.

4.3 Unpacking the product

- ▶ Remove the frame and protective film from all of the product's components.

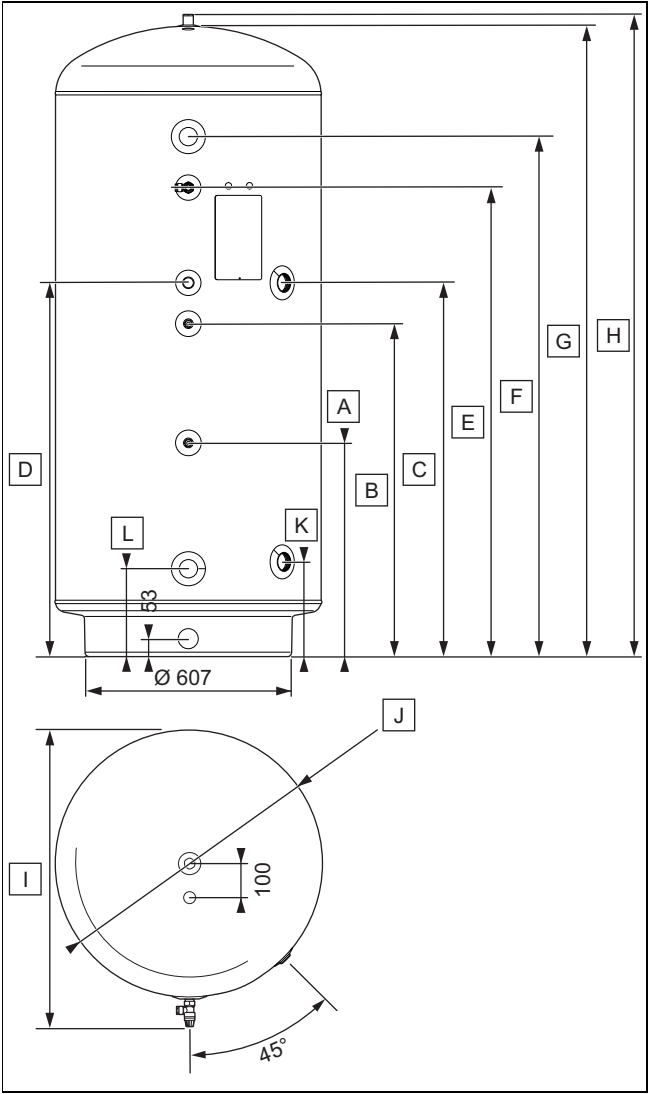
4.4 Checking the scope of delivery



► Check that the scope of delivery is complete.

Le- gend point	Quant- ity	Description
1	1	Expansion vessel *
2	1	Tundish with retainer
3	1	Safety group *
4	1	Documentation records
5	1	Domestic hot water cylinder
*: Not included in the product's scope of delivery, but is avail- able as an accessory		

4.5 Product dimensions

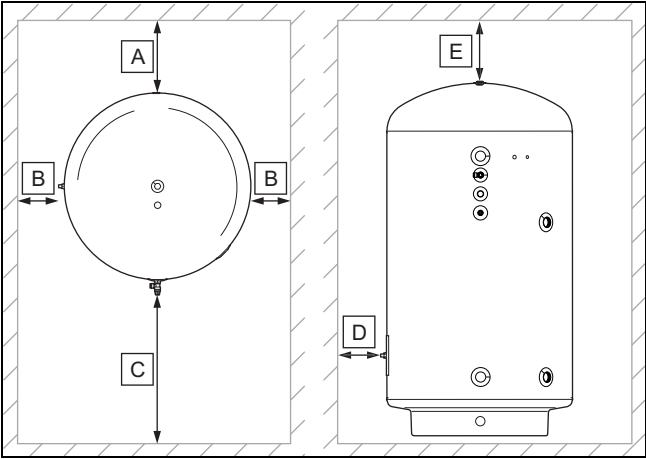


Dimensions (mm)

	VIH RW GB 500 BES	VIH RW GB 800 BES
A	649	745
B	979	1,180
C	1,099	1,130
D	1,099	1,280
E	1,379	1,381
F	1,529	1,480
G	1,853	1,872
H	1,886	1,905
I	872	1,071
J	785	986
K	279	310
L	259	310

5 Installation

4.6 Minimum distances and clearance for the installation



Legend point	VIH RW GB 500 BES	VIH RW GB 800 BES
A	200 mm	200 mm
B	200 mm	200 mm
C	500 mm	500 mm
D	n/a	500 mm Note Inspection flap
E	200 mm 500 mm on a switching system	200 mm 500 mm on a switching system

5 Installation

5.1 Installing the product

- Align the product horizontally.

5.2 Hydraulic connection



Caution.
Risk of damage caused by heat transfer when welding.

The heat that is transferred during welding may damage the cylinder and its components as well as the connection seals.

- Protect the product and its components.
- Do not weld the connection pieces if these have been screwed into the pipe fittings.



Caution.
Risk of material damage by drilling through the product.

The product may be damaged by drilling work.

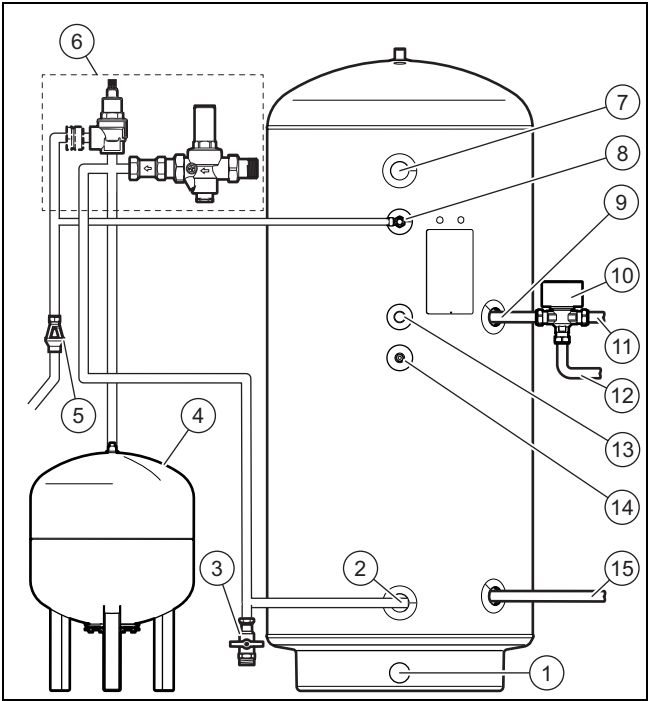
- Do not drill through the product.



Caution.
Risk of material damage to the cylinder.

If the cylinder is fitted high up in the building, negative pressure may form in the cylinder.

- Install a pressure relief valve to prevent damage to the cylinder.



- | | | | |
|---|----------------------------------|----|---------------------------------|
| 1 | Emptying the cylinder | 9 | Cylinder heating inlet |
| 2 | Cold water inlet | 10 | 3-way motorised valve |
| 3 | Drain valve | 11 | Heating circuit heating flow |
| 4 | Expansion vessel | 12 | Heating flow from the heat pump |
| 5 | Tundish | 13 | Recirculation opening |
| 6 | Safety group | 14 | Temperature sensor |
| 7 | Hot water outlet | 15 | Cylinder heating return |
| 8 | Hot water expansion relief valve | | |

5.2.1 Connecting the product to the primary circuit

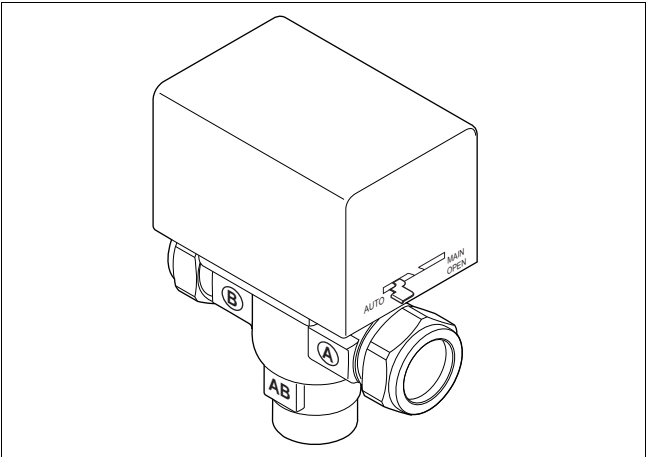
1. Connect the primary circuit to the cylinder's heating inlet (9) and the cylinder's heating outlet (15).
 - Minimum diameter of the copper pipe: ≥ 28 mm



Note

Ensure that the distance between the heat generator and the product is as small as possible in order to prevent heat losses.

Installing the 3-way motorised valve



- 2. Connect AB to the heating flow on the heat pump (10), B to the flow on the heating circuit (9), and A to the heating inlet on the cylinder (8).
- 3. The 3-way motorised valve can be installed vertically or horizontally. For horizontal installation, align the valve head so that it is facing upwards.

5.2.2 Installing the drain valve

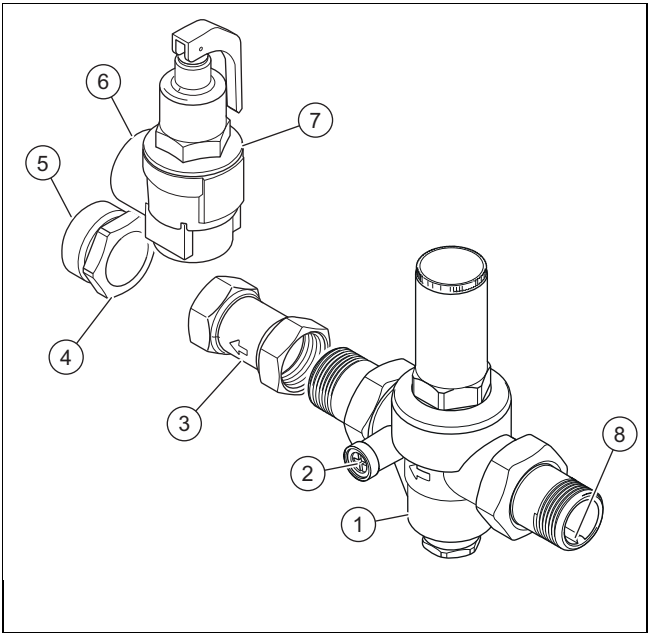
The drain valve must be supplied by the customer.
Install the drain valve at the height of the cold water supply or further below this level.

5.2.3 Installing the safety group



Caution.
Excessive pressure in the domestic hot water cylinder
Excessive pressure in the domestic hot water cylinder may cause the cylinder to burst.

- Ensure that the expansion relief valves are not blocked.
- Ensure that there is no stop valve between the safety group and the cylinder.



- | | | | |
|---|---------------------------------------|---|---|
| 1 | Pressure reducer | 5 | Flow of the cold water supply to the cylinder |
| 2 | Optional: Connecting a pressure gauge | 6 | Expansion relief valve outflow |
| 3 | Non-return valve | 7 | Expansion relief valve |
| 4 | Adaptor | 8 | Cold water inlet |

- 1. Before installation, rinse the pipes in order to clear any contamination and prevent the build up of dirt.
- 2. Install the safety group horizontally and install the expansion relief valve so that it is facing upwards.
- 3. Note the flow direction, which is specified by an arrow.
- 4. Connect the safety group to the drain cock. Consult the table below to find out the length to which the pipe should be cut.

Size of the cylinder	Pipe length	Pre-charge pressure of the expansion vessel
500	700 mm	0.4 MPa (4.0 bar)
800	700 mm	0.4 MPa (4.0 bar)

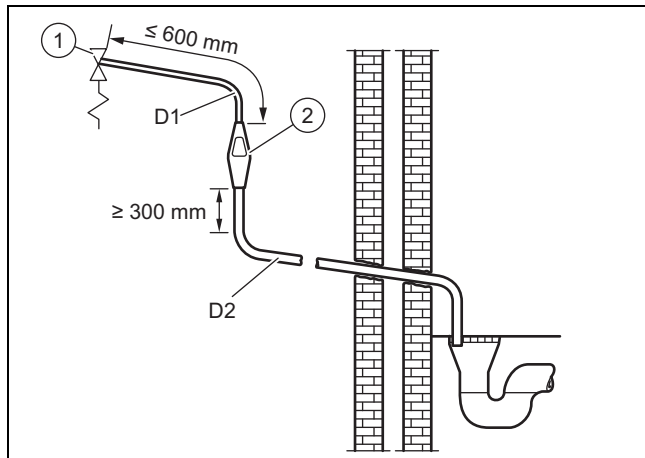
- 5. Install a pipe between the safety group's connection (3) and the temperature and pressure expansion relief valve. Use a T-piece for this. The pipe system must continuously slope downwards, must be visible and must be protected against frost. There must be no risk of injury to persons.
 - Diameter of the pipe: 22 mm
 - Length of the pipe between the temperature and pressure relief valve and the expansion relief valve (4): ≤ 600 mm
- 6. Connect the cold water supply to the safety group (6).

5.2.4 Installing an expansion vessel

- 1. Install the expansion vessel close to the product.
- 2. Install a pipe at the expansion vessel and connect the terminal to the safety group (1).

5 Installation

5.2.5 Installing a discharge pipe



1 Temperature and pressure expansion relief valve

2 Tundish

The drain connections of the temperature and pressure reducing valve and the expansion relief valve must be connected to the supplied tundish via 22-mm-thick copper pipes. The tundish must be installed vertically, as close to the cylinder as possible and with a maximum clearance of 600 mm from the connection of the temperature and pressure reducing valve. It must be installed in the same room as the cylinder, but at a sufficient distance from electrical components. The discharge pipes from the temperature and pressure reducing valve and from the expansion relief valve can be connected above the tundish using a T-piece. The discharge pipe from the 28 mm connection of the tundish must consist of copper pipes with a diameter of at least 28 mm and be connected to a safe and visible drain point. The vertical section of pipe beneath the tundish must be at least 300 mm long before any bends or diversions in the line. If the total resistance of the drain line exceeds the values in the following table, you must increase the diameter of the line. When installing the drain line, comply with the standards, directives and laws that are applicable in your country.

Size of the outlet valve	Minimum diameter of the discharge pipe D1	Minimum diameter of the discharge pipe from the tundish D2	Maximum permissible resistance, information on the length of a straight pipe	Resistance per elbow or bend
1/2"	15 mm	22 mm 28 mm 35 mm	9 mm ≤ 18 m ≤ 27 m	0.8 m 1.0 m 1.4 m
3/4"	22 mm	28 mm 35 mm 42 mm	≤ 9 m ≤ 18 m ≤ 27 m	1.0 m 1.4 m 1.7 m
1"	28 mm	35 mm 42 mm 54 mm	≤ 9 m ≤ 18 m ≤ 27 m	1.4 m 1.7 m 2.3 m

Sample calculation

The following example corresponds to a temperature and pressure reducing valve G1/2 with a discharge pipe (D2) with four 22 mm elbows and a length of 7 m from the tundish to the drain point. According to the table, the maximum per-

missible resistance for a straight length of a 22-mm-thick copper discharge pipe (D2) of a thermal expansion relief valve G1/2 is 9.0 m. The resistance of the four 22 mm elbows, which are each 0.8 m in length, must be subtracted from this, i.e. a total of 3.2 m. The maximum permitted length is accordingly 5.8 m and is therefore below the current length of 7 m. The calculation must therefore be performed using the second largest size. The maximum permissible resistance for a straight length of a 28-mm-thick pipe (D2) of a thermal expansion relief valve G1/2 is 18 m. The resistance of the four 28 mm elbows, which are each 1.0 m in length, must be subtracted from this, i.e. a total of 4.0 m. The maximum permitted length is accordingly 14 m. As the current length is 7 m, a 28 mm copper pipe (D2) should be selected.

A suitable location for the discharge pipe terminal is, for example, beneath a fixed mesh above the odour trap in a soakaway with a siphon. Low drain lines, for example up to 100 mm above external surfaces (car parks, meadows, etc.) can be used provided that they are protected by a wire fence or something similar to prevent children from coming into contact with the waste water and provided that the system is not visible. Do not install any valves or stop cocks on the drain line.

Make sure that the discharge pipe from the tundish to the drain has a constant downward gradient of at least 1:200. The discharge pipe for the heat generator expansion relief valve can be connected to the horizontal discharge pipe for the cylinder behind the tundish using a T-piece.

5.2.5.1 High-level drain

Installing the upper drain is permitted as long as this does not present a danger to anyone in or outside the building at the drain point. Examples of points to consider when deciding whether a location is suitable for the upper drain:

- The possibility (taking the wind into account) that a person might stay in the area where the water is drained for a prolonged period of time, and, if this is the case, whether the water is sufficiently cooled by that point to pose no danger. The thermal conductivity of the material surfaces, the climatic conditions, the installation location and the drain line direction can, to different extents, contribute to reducing the temperature of the water that is being drained.
- The position of the windows and other openings.
- The probability of prams being under the drain opening.
- The resistance of the surface to hot water.
- The possibility of ice forming if water drains onto access paths.

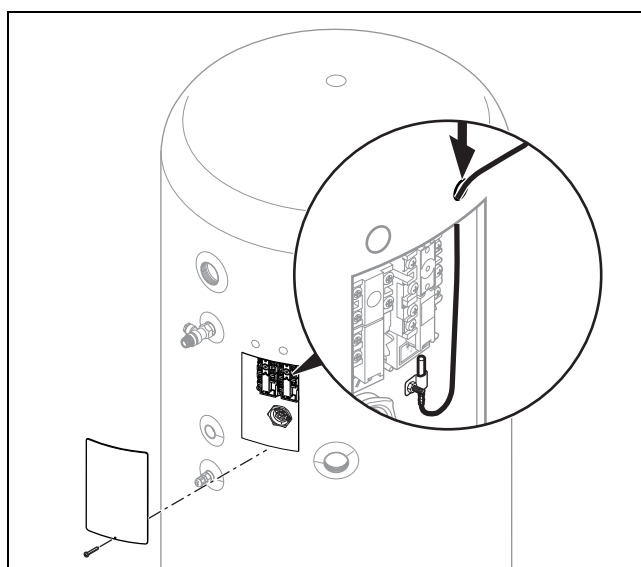
5.2.6 Installing the temperature sensor for the immersion heater



Note

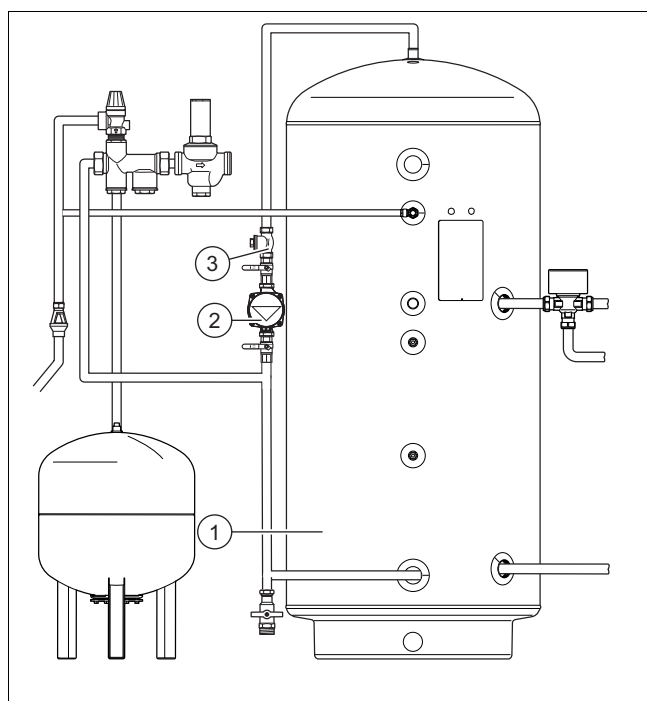
The temperature sensor is used to control the immersion heater via a connection box or a control.

Conditions: With connection box or control



- Secure the temperature sensor.

5.2.7 Installing the destratification circuit



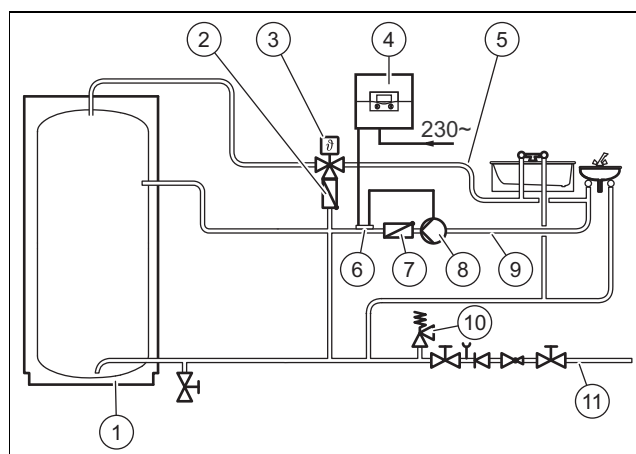
- | | | | |
|---|-----------------------|---|------------------|
| 1 | Cylinder | 3 | Non-return valve |
| 2 | Destratification pump | | |

5.2.8 Installing the thermostatic mixer

Conditions: Installation without secondary return

- Install the cylinder thermostatic mixer on the hot water flow.

Conditions: Installation with secondary return



- | | | | |
|---|-------------------------|----|------------------------|
| 1 | Cylinder | 6 | Contact thermostat |
| 2 | Non-return valve | 7 | Non-return valve |
| 3 | Thermostat mixing valve | 8 | Circulation pump |
| 4 | Controller | 9 | Secondary circuit hose |
| 5 | Hot water hose | 10 | Expansion relief valve |
| | | 11 | Cold water inlet |

- Install the thermostatic mixing valve in accordance with the basic diagram.

5.3 Electrical installation



Danger!
Risk of death from electric shock!

A continuous voltage is present on the mains connection terminals L and N:

- Switch off the power supply.
- Secure the power supply against being switched on again.

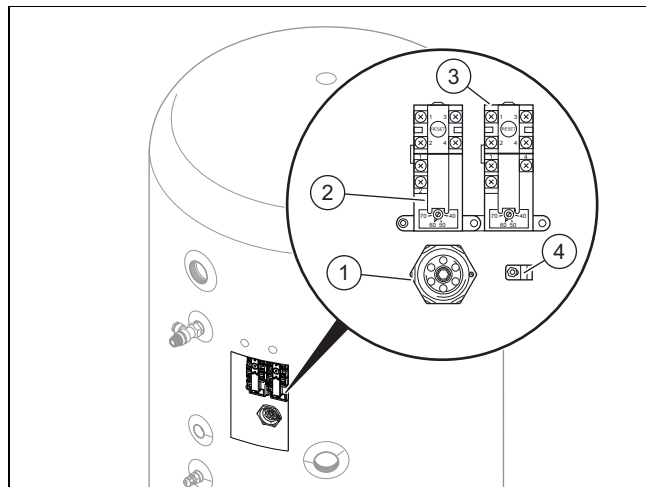


Caution.
Risk of material damage by drilling through the product.

The product may be damaged by drilling work.

- Do not drill through the product.

5 Installation

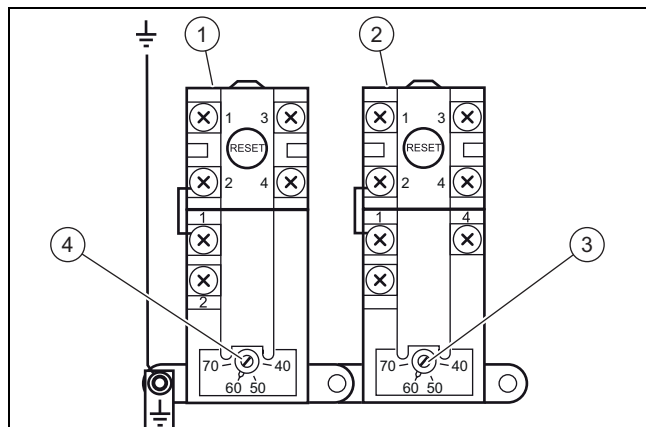


- | | | | |
|---|-----------------------------|---|-------------------------------------|
| 1 | Immersion heater | 3 | Primary circuit thermostat |
| 2 | Immersion heater thermostat | 4 | Retainer for the temperature sensor |

5.3.1 Optional combination of thermostats

Use the connection diagram in the system instructions for the installation.

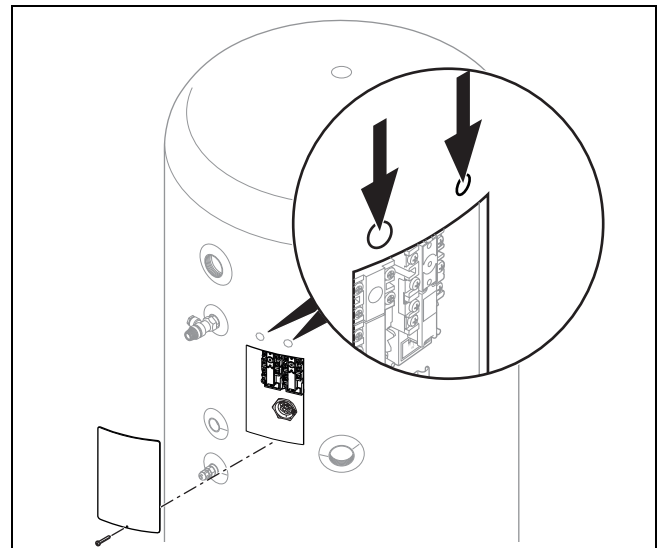
5.3.2 Thermostats



- | | | | |
|---|---|---|--|
| 1 | Thermal cut-out and fault clearance button for the immersion heater | 3 | Setting the temperature of the primary circuit |
| 2 | Thermal cut-out and fault clearance button of the primary circuit | 4 | Immersion heater temperature control |

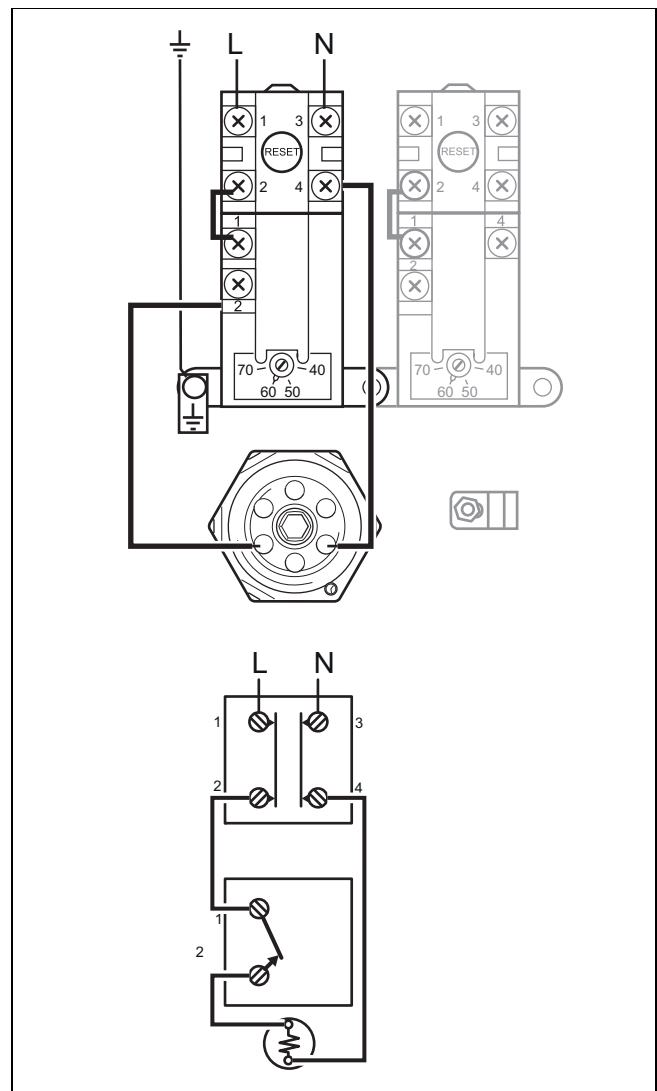
If you are using a control from another brand, use the optional cylinder thermostats.

5.3.3 Cable route



- Use the cable ducts that are included in the scope of delivery for the cylinder in the electronics box.

5.3.4 Connecting the immersion heater to the power supply



1. Remove the cover for the electrics on the cylinder.

2. Install a separate power supply for the immersion heater in accordance with the applicable standards.
3. Use heat-resistant cables for the immersion heater connection.
 - Cable diameter on a 5 kW heating coil: 4 mm²
 - Cable diameter on a 7.5 kW heating coil: 6 mm²
4. Connect the thermal cut-out to the mains power supply using a double-pole isolator with a contact opening of at least 3 mm at both poles.
5. Protect the circuit using a fuse.
 - Fuse on a 5 kW heating coil: 23 A
 - Fuse on a 7.5 kW heating coil: Consult the instructions for the accessories.
6. Connect the immersion heater as shown in the schematic drawing. Consult the instructions for the accessories in order to connect the 7.5 kW heating coil.
7. Attach the cover for the electrics on the cylinder.

5.3.5 Electrical connection of the temperature sensor

Conditions: With multi-functional module or controller

- Connect the temperature sensor to the multi-functional module or the controller; to do this, see the instructions for the controller or multi-functional module.

5.3.6 Connecting the controller

Conditions: eBUS

The thermal cut-out for the primary circuit is not used when connecting an eBUS unit.

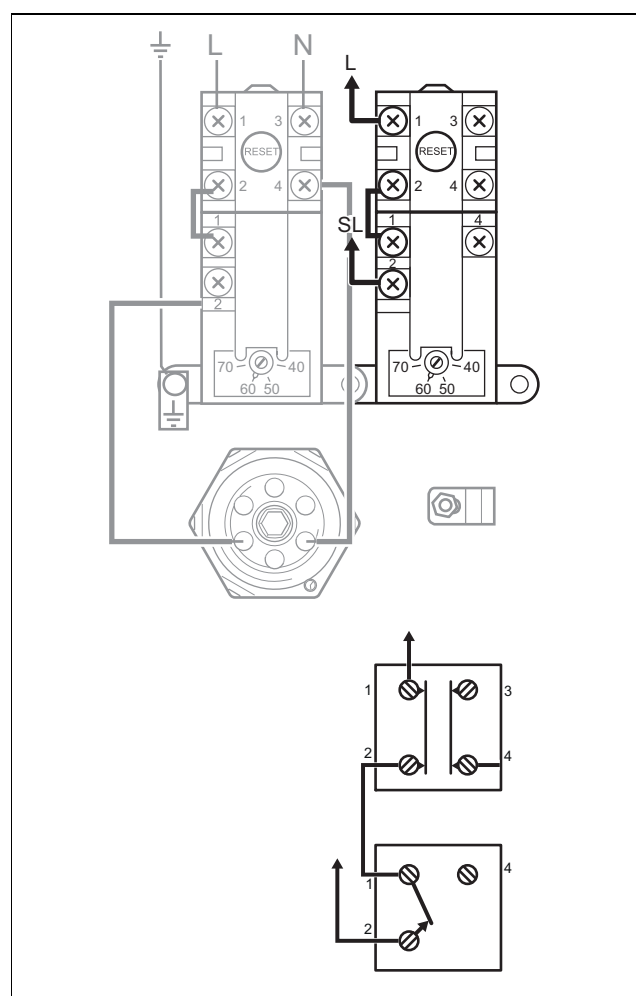
Conditions: 230 V controller

When using a 230 V controller from a third-party manufacturer, connect the thermal cut-out (2) and (3) for the primary circuit to the 3-way motorised valve in order to isolate the heat source if there is a fault in the 3-way motorised valve.

5.3.7 Electric connection for the primary circuit

1. Connect the thermostat for the primary circuit and the thermal cut-out.
 - Diameter of the cable: 1.5 mm²

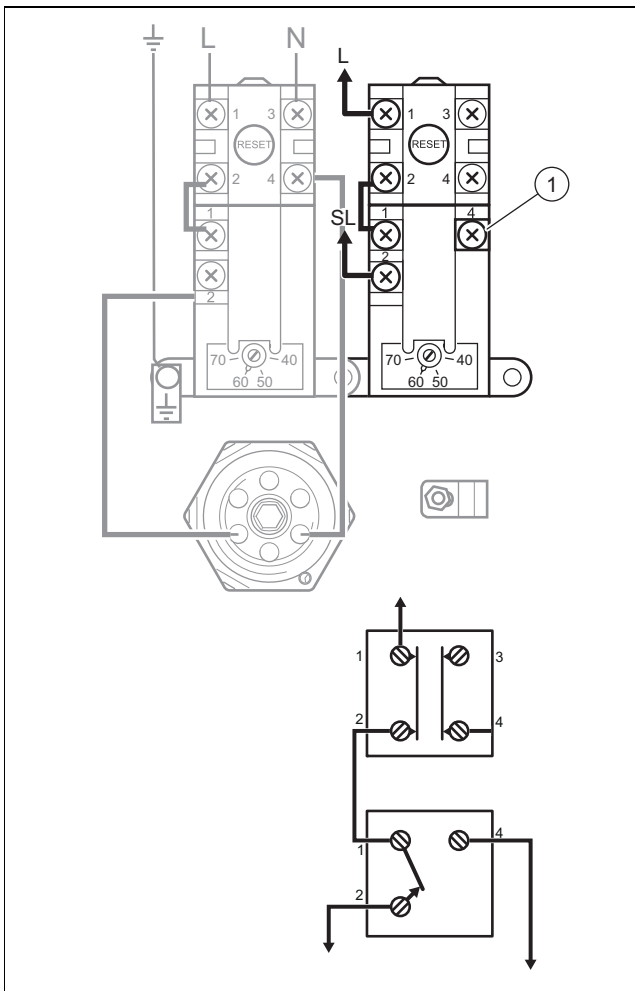
Conditions: S plan



- Connect the assembly.

6 Start-up

Conditions: Y plan



- Connect the plug (1) to the control or to the connection box.

5.3.8 Connecting the 3-way motorised valve to the power supply

- Connect the 3-way motorised valve.

6 Start-up

6.1 Checking and treating the heating water/filling and supplementary water



Caution.

Risk of material damage due to poor-quality heating water

- Ensure that the heating water is of sufficient quality.

- Before filling or topping up the system, check the quality of the heating water.

Checking the quality of the heating water

- Remove a little water from the heating circuit.
- Check the appearance of the heating water.
- If you ascertain that it contains sedimentary materials, you must desludge the system.

- Use a magnetic rod to check whether it contains magnetite (iron oxide).
- If you ascertain that it contains magnetite, clean the system and apply suitable corrosion-protection measures, or fit a magnet filter.
- Check the pH value of the removed water at 25 °C.
- If the value is below 8.2 or above 10.0, clean the system and treat the heating water.
- Ensure that oxygen cannot get into the heating water.

Checking the filling and supplementary water

- Before filling the system, measure the hardness of the filling and supplementary water.

Treating the filling and supplementary water

- Observe all applicable national regulations and technical standards when treating the filling and supplementary water.

Provided the national regulations and technical standards do not stipulate more stringent requirements, the following applies:

You must treat the heating water in the following cases:

- If the entire filling and supplementary water quantity during the operating life of the system exceeds three times the nominal volume of the heating installation, or
- If the guideline values listed in the following table are not met, or
- If the pH value of the heating water is less than 8.2 or more than 10.0.

Total heating output	Water hardness at specific system volume ¹⁾					
	≤ 20 l/kW		> 20 l/kW ≤ 50 l/kW		> 50 l/kW	
kW	ppm CaCO ₃	mol/m ³	ppm CaCO ₃	mol/m ³	ppm CaCO ₃	mol/m ³
< 50	< 300	< 3	200	2	2	0.02
> 50 to ≤ 200	200	2	150	1.5	2	0.02
> 200 to ≤ 600	150	1.5	2	0.02	2	0.02
> 600	2	0.02	2	0.02	2	0.02

1) Nominal capacity in litres/heating output; in the case of multi-boiler systems, the smallest single heating output is to be used.



Caution.

Risk of material damage if the heating water is treated with unsuitable additives.

Unsuitable additives may cause changes in the components, noises in heating mode and possibly subsequent damage.

- Do not use any unsuitable frost and corrosion protection agents, biocides or sealants.

No incompatibility with our products has been detected to date with proper use of the following additives.

- When using additives, follow the manufacturer's instructions without exception.

We accept no liability for the compatibility of any additive or its effectiveness in the rest of the heating system.

Additives for cleaning measures (subsequent flushing required)

- Adey MC3+
- Adey MC5
- Fernox F3
- Sentinel X 300
- Sentinel X 400

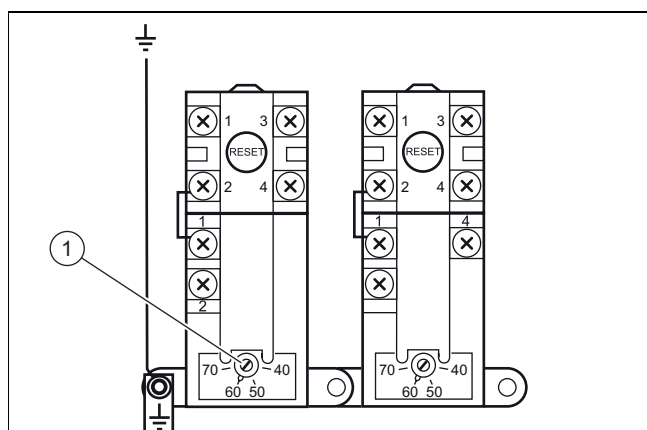
Additives intended to remain permanently in the system

- Adey MC1+
- Fernox F1
- Fernox F2
- Sentinel X 100
- Sentinel X 200

Additives for frost protection intended to remain permanently in the system

- Adey MC ZERO
- Fernox Antifreeze Alphi 11
- Sentinel X 500
- If you have used the above-mentioned additives, inform the operator about the measures that are required.
- Inform the operator about the measures required for frost protection.

6.2 Setting the immersion heater thermostat



The hot water temperature is controlled via the immersion heater thermostat (1).

Conditions: Without a multi-functional module or controller

- Set the hot water temperature as you require.

Conditions: With multi-functional module or controller

- Set the immersion heater thermostat (1) to its maximum.

The temperature of the immersion heater is regulated via the temperature sensor that is installed on the carrier in the electronics box.

6.3 Cold water inlet pressure

The product's efficiency depends on the cold water inlet pressure.

To achieve optimum efficiency, we recommend a pressure of at least 2 bar.

6.4 Filling and purging the product



Note

It is not permitted to use valves or expansion relief valves for the purging.

1. Check whether the drain valve is closed.
2. Check whether the inspection flap has been closed correctly (800 l only).
3. Open the hot water draw-off valves.
4. Open the water supply valve.
5. Let the water flow in order to remove any air bubbles.
6. Close the hot water draw-off valves.
7. Check whether there are any leaks. Check the immersion heater in particular.
8. Open the highest hot water supply valve, and then the lowest hot water supply valve, and let the water flow.
 - Water running time: ≥ 5 min
9. Close all of the draw-off valves.

6.5 Filling and purging the primary circuit



Note

The primary circuit can be filled using a filling device or a separate filling cock, which is installed at a location that is easily accessible.

The separate filling cock must be removed after filling.

If a filling device is used, close the filling valve and remove the filling device.

Legal requirements mean that you must not use a separate filling tap. Use a pump.

1. Move the lever to MAN OPEN and hold it in this position.
2. Flush out the primary circuit and then fill and purge it. Consult the installation instructions for the heat generator.
3. Move the lever to AUTO.
4. Remove the cover for the electrics.
5. Set the product's thermostat and the immersion heater's thermostat.
 - Setting the thermostats: 60 °C
6. Start up the heat generator.
7. Drain the heating circuit as soon as the operating temperature has been reached in order to remove any residue from the heating installation.
8. Fill and purge the primary circuit. Consult the installation instructions for the heat generator.

7 Handing the product over to the operator

7 Handing the product over to the operator

- ▶ Once the installation is complete, show the user the location and function of the safety devices.
- ▶ Inform the operator how to handle the product.
- ▶ In particular, draw attention to the safety information which the operator must follow.
- ▶ Inform the operator of the necessity to have the product maintained according to the specified intervals.

8 Troubleshooting

8.1 Detecting and rectifying faults

- ▶ If problems occur whilst operating the product, check certain points with the aid of the table in the appendix. Detecting and rectifying faults (→ Page 17)

8.2 Procuring spare parts

The original components of the product were also certified by the manufacturer as part of the declaration of conformity. If you use other, non-certified or unauthorised parts during maintenance or repair work, this may void the conformity of the product and it will therefore no longer comply with the applicable standards.

We strongly recommend that you use original spare parts from the manufacturer as this guarantees fault-free and safe operation of the product. To receive information about the available original spare parts, contact the contact address provided on the reverse of these instructions.

- ▶ If you require spare parts for maintenance or repair work, use only the spare parts that are permitted for the product.

9 Inspection and maintenance

9.1 Observing inspection and maintenance intervals

Adhere to the minimum inspection and maintenance intervals. The inspection may require maintenance to be carried out earlier, depending on the results.

Inspection and maintenance work – Overview (→ Page 17)

The immersion heater can be removed in order to inspect the inside of the cylinder.

9.2 Draining the product

1. Close the cold water draw-off valve.
2. Secure a hose to the drain valve.
3. Position the hose at a suitable outflow.
4. Open the highest hot water valve in the system.
5. Open the drain valve and drain the product completely.
6. Close the hot water valve and the drain valve.
7. Remove the hose.

9.3 Checking the safety group's expansion relief valve and the cylinder's expansion relief valve

1. Open all expansion relief valves by turning the plug.
2. Check whether the water is flowing into the tundish.
3. Check that the expansion relief valves are in the correct position and then check the pressure.
4. Check and, if required, clean the pressure reducer.

9.4 Checking the pre-charge pressure of the expansion vessel

1. Drain the product. (→ Page 16)
2. Measure the pre-charge pressure of the expansion vessel at the vessel valve.

Conditions: Pressure <0.3 MPa (0.3 bar)

- ▶ Top up the expansion vessel in accordance with the static height of the heating installation, ideally with nitrogen, otherwise with air.
- 3. If water escapes from the valve of the expansion vessel, you must replace the expansion vessel.
- 4. Fill and purge the product.

9.5 Checking the inside of the cylinder

Conditions: On VIH RW GB 800 BES models

- ▶ Empty the cylinder.
- ▶ Check the status of the heating coil.
 - ◁ If required, clean the heating coil.
- ▶ Check the cylinder's heating coils for dirt.
 - ◁ If required, clean the cylinder's heating coils.
- 1. Fill and purge the product.

10 Decommissioning the product

- ▶ Switch off the heat generator.
- ▶ Unplug the domestic hot water cylinder's mains plug.
- ▶ Close the cold water stop cock.
- ▶ Drain the product. (→ Page 16)
- ▶ Remove the hydraulic connections and the temperature sensor.
- ▶ Remove the cables for the temperature sensor from the heat generator, controller or multi-functional module.

11 Customer service

To ensure regular servicing, it is strongly recommended that arrangements are made for a Maintenance Agreement. Please contact Vaillant Service Solutions for further details:

Telephone: 0330 100 3461

Appendix

A Detecting and rectifying faults

Fault	Possible cause	Remedy
No throughput at the valve	<ol style="list-style-type: none"> 1. Water supply valve closed 2. Main filter blocked 3. Pressure reducer not installed correctly 	<ol style="list-style-type: none"> 1. Check and open the valve. 2. Close the water supply valve, clean the filter and the water pressure reducer. 3. Check whether the pressure reducer has been installed correctly.
Low throughput and pressure at a valve	<ol style="list-style-type: none"> 1. Filter in cold water supply clogged 	<ol style="list-style-type: none"> 1. Close the cold water supply, clean the filter for the water pressure reducer.
Water from the valve is cold	<ol style="list-style-type: none"> 1. The cylinder was not set or is not operating. 2. The heat generator does not work. 3. The thermal cut-out was triggered. 4. The 3-way motorised valve is not working 5. The immersion heater does not work. 	<ol style="list-style-type: none"> 1. Check the thermostat or the room thermostat and, if required, set this. 2. Check the heat generator; a fault code is present. 3. Check and initialise the cylinder. 4. Check the valve's connections. 5. Set the thermostat or the room thermostat.
Hot water temperature too high	<ol style="list-style-type: none"> 1. Use a thermometer to check the temperature; it must be between 60 and 65 °C. 2. Check the cabling. 3. Thermostat set too high 4. Defective thermostat 	<ol style="list-style-type: none"> 1. Install a mixer valve. 2. Repair the cable. 3. Reduce the temperature of the thermostat to 55 °C. 4. Replace the thermostat.
Irregular hot water output at the valve	<ol style="list-style-type: none"> 1. Defective expansion vessel 2. Thermal control 	<ol style="list-style-type: none"> 1. Set the expansion vessel. 2. Interrupt the power supply of the product and heat generator, check the thermal cut-outs and replace these if you find any defects.
Continuous water leak (dripping)	<ol style="list-style-type: none"> 1. Expansion relief valve fault 2. Temperature and pressure relief valve fault. 	<ol style="list-style-type: none"> 1. Determine the part that is causing the continuous water leak. 2. Replace the defective parts.
Continuous water leak (flowing out quickly)	<ol style="list-style-type: none"> 1. Malfunction in the pressure reducer. 	<ol style="list-style-type: none"> 1. Check the pressure at the pressure reducer outlet. 2. Replace the pressure reducer if the pressure is above 3.5 bar.
Continuous water leak (flowing out quickly with hot water vapour)	<ol style="list-style-type: none"> 1. Temperature and pressure relief valve opened due to an excessively high temperature. 	<ol style="list-style-type: none"> 1. Switch off the power supply to the immersion heater. 2. If the immersion heater is not switched on, switch off the power supply to the cylinder. 3. Contact a competent person.

B Inspection and maintenance work – Overview

N°	Work	Maintenance-related interval
1	Check the connections for tightness.	Annually
2	Check the temperature and pressure expansion relief valve.	Annually
3	Check the expansion relief valve.	Annually
4	Check the pressure in the expansion vessel.	Annually
5	Check the hot water output at the valve (if required, clean the filters).	Annually
6	Check the target hot water temperature.	Annually
7	Fill out the cylinder's benchmark checklist.	Annually

Appendix

C Technical data

Technical data – General

	VIH RW GB 500 BES	VIH RW GB 800 BES
Actual volumetric capacity	512.0 l	740 l
Hot water volumetric capacity in accordance with EN 12897	460 l	635 l
Maximum pressure of the heating tube coil during operation	0.35 MPa (3.50 bar)	0.35 MPa (3.50 bar)
Operating pressure	0.35 MPa (3.50 bar)	0.35 MPa (3.50 bar)
Maximum operating pressure	0.7 MPa (7.0 bar)	0.7 MPa (7.0 bar)
Pressure of the pressure reducer	0.35 MPa (3.50 bar)	0.35 MPa (3.50 bar)
Opening pressure in the expansion relief valve	0.6 MPa (6.0 bar)	0.6 MPa (6.0 bar)
Temperature and pressure expansion relief valve	0.7 MPa (7.0 bar)	0.7 MPa (7.0 bar)
Temperature and pressure expansion relief valve	90 °C	90 °C
Load pressure in the expansion vessel	0.4 MPa (4.0 bar)	0.4 MPa (4.0 bar)
Maximum temperature of the heating circuit	95 °C	95 °C
Maximum hot water temperature	85 °C	85 °C
Heat loss (24 h), energy efficiency class: C	2.52 kWh	3 kWh
Reheating time in accordance with EN 12897	28.6 min	26.17 min
Reheating time (70%)	20 min	18.3 min
Reheating output	50.5 kW	74.5 kW
Flow rate	1,800 l/h	
Pressure loss in the heat exchanger	30 mbar	20 mbar
Volume of the heat exchanger	29.0 l	44.0 l
Surface of the heat exchanger	4.70 m ²	7.00 m ²
Volume of the expansion vessel	50 l	80 l
Tilt measurement	1,930 mm	1,950 mm
Net weight	140 kg	231 kg
Weight when filled with water	690 kg	1,015 kg

Technical data – Hydraulic connection

	VIH RW GB 500 BES	VIH RW GB 800 BES
Diameter of the cold water supply pipe	1 1/2"	1 1/2"
Hot water outlet	1 1/2"	1 1/2"
Heat generator heating flow	1 1/2"	1 1/2"
Heat generator heating return	1 1/2"	1 1/2"
Secondary circuit return	3/4"	3/4"

	VIH RW GB 500 BES	VIH RW GB 800 BES
Temperature cylinder dry pocket	8 mm	8 mm
Immersion heater diameter	1 1/4"	1 1/4"

Technical data – Electrics

	VIH RW GB 500 BES	VIH RW GB 800 BES
Connecting the immersion heater to the power supply	230 V / 50 Hz	230 V / 50 Hz
Immersion heater power	5 kW	7.5 kW Note Optional
3-way motorised valve	230/240 V, 50Hz	230/240 V, 50Hz
Thermostat	230/240 V, 50Hz	230/240 V, 50Hz
Level of protection	21	21

Technical data – Material

	VIH RW GB 500 BES	VIH RW GB 800 BES
Cylinder material	Stainless steel (1.4521)	Stainless steel (1.4521)
Insulation material	Glass wool	Glass wool
Insulation thickness	65 mm	100 mm
Propellant for insulating material	GWP < 5	GWP < 5
ODP	0	0

D Commissioning Checklist

Benchmark Commissioning and Servicing Section

It is a requirement that the boiler is installed and commissioned to the manufacturers instructions and the data fields on the commissioning checklist completed in full.

To instigate the boiler guarantee the boiler needs to be registered with the manufacturer within one month of the installation.

To maintain the boiler guarantee it is essential that the boiler is serviced annually by a Gas Safe registered engineer who has been trained on the boiler installed. The service details should be recorded on the Benchmark Service Interval Record and left with the householder.



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MAINS PRESSURE HOT WATER STORAGE SYSTEM COMMISSIONING CHECKLIST

This Commissioning Checklist is to be completed in full by the competent person who commissioned the storage system as a means of demonstrating compliance with the appropriate Building Regulations and then handed to the customer to keep for future reference.

Failure to install and commission this equipment to the manufacturer's instructions may invalidate the warranty but does not affect statutory rights.

Customer name:										Telephone number:											
Address:																					
Cylinder Make and Model																					
Cylinder Serial Number																					
Commissioned by (PRINT NAME):										Registered Operative ID Number											
Company name:										Telephone number:											
Company address:																					
										Commissioning date:											
To be completed by the customer on receipt of a Building Regulations Compliance Certificate*:																					
Building Regulations Notification Number (if applicable)																					
ALL SYSTEMS PRIMARY SETTINGS (indirect heating only)																					
Is the primary circuit a sealed or open vented system?										Sealed						Open					
What is the maximum primary flow temperature?										°C											
ALL SYSTEMS																					
What is the incoming static cold water pressure at the inlet to the system?										bar											
Has a strainer been cleaned of installation debris (if fitted)?										Yes				No							
Is the installation in a hard water area (above 200ppm)?										Yes				No							
If yes, has a water scale reducer been fitted?										Yes				No							
What type of scale reducer has been fitted?																					
What is the hot water thermostat set temperature?										°C											
What is the maximum hot water flow rate at set thermostat temperature (measured at high flow outlet)?										l/min											
Time and temperature controls have been fitted in compliance with Part L of the Building Regulations?										Yes											
Type of control system (if applicable)										Y Plan				S Plan				Other			
Is the cylinder solar (or other renewable) compatible?										Yes				No							
What is the hot water temperature at the nearest outlet?										°C											
All appropriate pipes have been insulated up to 1 metre or the point where they become concealed										Yes											
UNVENTED SYSTEMS ONLY																					
Where is the pressure reducing valve situated (if fitted)?																					
What is the pressure reducing valve setting?										bar											
Has a combined temperature and pressure relief valve and expansion valve been fitted and discharge tested?										Yes				No							
The tundish and discharge pipework have been connected and terminated to Part G of the Building Regulations										Yes											
Are all energy sources fitted with a cut out device?										Yes				No							
Has the expansion vessel or internal air space been checked?										Yes				No							
THERMAL STORES ONLY																					
What store temperature is achievable?										°C											
What is the maximum hot water temperature?										°C											
ALL INSTALLATIONS																					
The hot water system complies with the appropriate Building Regulations										Yes											
The system has been installed and commissioned in accordance with the manufacturer's instructions										Yes											
The system controls have been demonstrated to and understood by the customer										Yes											
The manufacturer's literature, including Benchmark Checklist and Service Record, has been explained and left with the customer										Yes											
Commissioning Engineer's Signature																					
Customer's Signature																					
(To confirm satisfactory demonstration and receipt of manufacturer's literature)																					

*All installations in England and Wales must be notified to Local Authority Building Control (LABC) either directly or through a Competent Persons Scheme. A Building Regulations Compliance Certificate will then be issued to the customer.



Appendix

SERVICE RECORD

It is recommended that your hot water system is serviced regularly and that the appropriate Service Record is completed.

Service Provider

Before completing the appropriate Service Record below, please ensure you have carried out the service as described in the manufacturer's instructions.

SERVICE 01	Date:	SERVICE 02	Date:
Engineer name:		Engineer name:	
Company name:		Company name:	
Telephone No:		Telephone No:	
Comments:		Comments:	
Signature		Signature	
SERVICE 03	Date:	SERVICE 04	Date:
Engineer name:		Engineer name:	
Company name:		Company name:	
Telephone No:		Telephone No:	
Comments:		Comments:	
Signature		Signature	
SERVICE 05	Date:	SERVICE 06	Date:
Engineer name:		Engineer name:	
Company name:		Company name:	
Telephone No:		Telephone No:	
Comments:		Comments:	
Signature		Signature	
SERVICE 07	Date:	SERVICE 08	Date:
Engineer name:		Engineer name:	
Company name:		Company name:	
Telephone No:		Telephone No:	
Comments:		Comments:	
Signature		Signature	
SERVICE 09	Date:	SERVICE 10	Date:
Engineer name:		Engineer name:	
Company name:		Company name:	
Telephone No:		Telephone No:	
Comments:		Comments:	
Signature		Signature	

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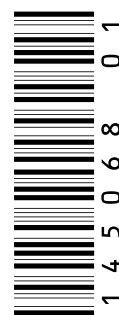
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We reserve the right to make technical changes.